



CLIMATE COMFORT IN MOTION

Elkhart, IN
2900 Count Rd 6 West
Elkhart, IN 46514
800-338-8544

Haslet, TX
6630 E Hwy 114
Haslet, TX 76052
800-472-9914

York, PA
715 Willow Springs Ln
York, PA 17406
877-228-4247

O-RING TORQUE CHART

****The following chart shows the torque that must be used in each pilot O-ring fitting with PROAIR products**

Size	Tube OD	Steel Tubing	Aluminum Tubing	Copper Tubing	Thread
4	1/4" (.250")	30-35 Lbs-Ft	5-7 Lbs-Ft	8 Lbs-Ft	7/16"
6	3/8" (.375")	30-35 Lbs-Ft	11-13 Lbs-Ft	12 Lbs-Ft	5/8"
8	1/2" (.500")	30-35 Lbs-Ft	15-20 Lbs-Ft	17 Lbs-Ft	3/4"
10	5/8" (.625")	30-35 Lbs-Ft	21-27 Lbs-Ft	23 Lbs-Ft	7/8"
12	3/4" (.750")	30-35 Lbs-Ft	28-33 Lbs-Ft	30 Lbs-Ft	1-1/16"